

Disassembly Instructions, EasyPac, Aside 2xCompactors

Rev. Date: 2016-11-10 – SPID: 1151/0.9 (-) – Disassembly Instructions, EasyPac, Aside 2xCompactors – Basic

90137003-Tomra EasyPac Unit Aside 2xComp

Notice

- There are variants of this module, causing minor individual weight variations.
- Parts containing plastic, steel and cables should be separated. Printed circuit boards should be separated from steel.



Suggested tools

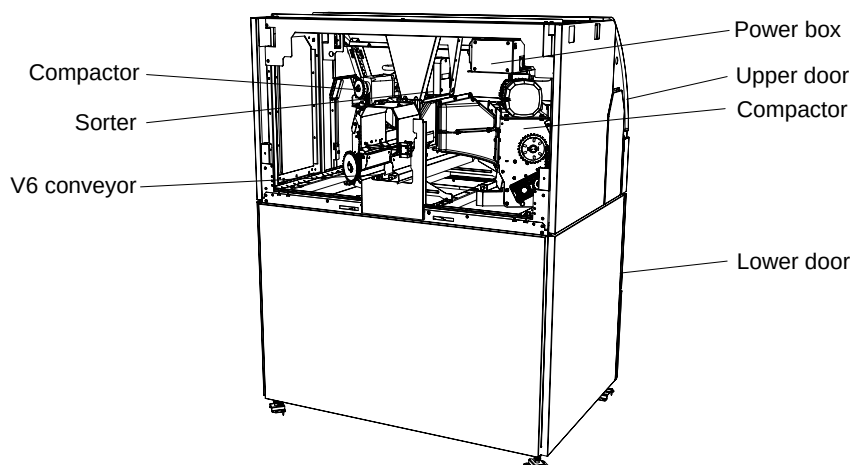
- Socket wrenches 7, 8, 10 and 30 mm
- Wrenches 10, 24 and 30 mm
- Torx screwdriver T20
- Hex keys 2.5 and 4 mm
- Side cutting pliers, medium
- Power drill with 5mm drill bit

Part number

90137003

Name

Tomra EasyPac Unit Aside 2xComp



Material type and weight (approximate)

Steel and Iron	145 kg	Plastics	2.5 kg	Cables	2 kg
Aluminum	1 kg	Rubber	–	Other	kg
EEE parts	13 kg	Zink	2.4 kg	Other	kg

Dismantling procedure 70137200-Manual Service EasyPac

Suggested dismantling procedure		
Step	Part	Material
1	Upper door	Steel, Iron
2	Lower door	Steel, Iron, Plastic
3	Upper rear panel	Steel, Iron
4	Sorter	Steel, Iron, Plastic, Cable (EEE), Motor
5	Power box	EEE part, Plastic, PCB
6	V6 conveyor	Steel, Iron, Plastic, Cable (EEE), Motor
7	Compactors	Steel, Motor, Cable (EEE)
8	Cables, photocells, switches	Cable (EEE)